Date: User: Monday, 03/11/2008.1:09:01 PM

Julie Dawson

**Process Sheet** 

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 43160 : 12857

**Estimate Number** 

P.O. Number

This Issue : 03/11/2008

Prsht Rev.

First Issue

Written By

**Previous Run** 

: NC

: // : 42798

: SMALL /MED FAB Type

S.O. No. :

**Part Number Drawing Number** 

**Drawing Name** 

: D412702107B

: ICA D412-702 P79 R3

: HARNESS ASSEMBLY

**Project Number** 

: N/A : 3

**Drawing Revision** 

Material **Due Date** 

Description:

: 14/11/2008

Qty:

1 Um:

Each

Checked & Approved By

Comment

: est rev A 07.05.10 new issue EC

Est Rev:B Removed Decal D3569 07-07-06 JLM

**Additional Product** 

ياob Number:

· -Seq. #: 1.0

2.0

3.0

**Machine Or Operation:** 

Adapter

D35733

1.0000 Each(s)/Unit

Total:

1.0000 Each(s)

**ADAPTER** 

batch:

D3579046

Shoulder Harness

Comment: Qty.:

Comment: Qty.:

1.0000 Each(s)/Unit

Total:

1.0000 Each(s)

SHOULDER HARNESS RH batch:

K62

CLIP

Comment: Qty.:

1.0000 Each(s)/Unit

Total:

1.0000 Each(s)

CLIP

1106486

4.0

MS24693

Screw

4.0000 Each(s)/Unit

Total:

4.0000 Each(s)

Comment: Qty.: Screw

batch:

M104746

5.0

AN960JD10LL

Washer

Comment: Qty.:

Total:

4.0000 Each(s)

Washer batch:

M19025

## **Dart Aerospace Ltd**

W/O:

DATE	STEP		PRO	CEDURE CHANGE	1	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
					:					
Part No	:		PAR #:	Fault Category:		NCR: Yes	No DQ	<b>A</b> :	Date: _	
	F	Resolution:	· 	Disposition:	<u></u>	_ QA: N/C (	Closed:		Date: _	

**WORK ORDER CHANGES** 

DATE		Description of NC		Corrective Action Section E	1	Verification	Ammuousi	Ammus
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto
				i				

Date: Monday, 03/11/2008 1:09:01 PM User: Julie Dawson **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services **Drawing Name: HARNESS ASSEMBLY** Job Number: 43160 **Part Number: D412702107B** Job Number: Seq. #: Machine Or Operation: Description: MS21042L3 Nut 6.0 Comment: Qty.: Total: 4.0000 Each(s)/Unit 4.0000 Fach(s) Nut 110<u>903</u>1 batch: SMALL & MEDIUM FAB RESOURCE 1 7.0 Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per dwg ICA D412-702 p.79 8.0 QC5 INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP (40) PACKAGING RESOURCE #1 9.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify with P/N & CHG# and pack for shipping as per PPP D412-702-107B CHG001 Location: PPP Rev: FINAL INSPECTION/W/O RELEASE 10.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE u dirai Job Completion

Form: rprocess

Page 2

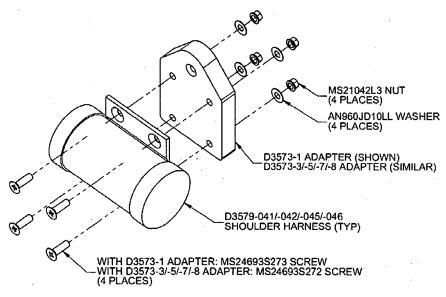
## **Dart Aerospace Ltd**

W/O:  DATE STEP PROCEDURE CHANGE  By Date Qty Chief Eng / Prod Mgr OC Instruction  Approval Chief Eng / Prod Mgr O							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Chief Eng /	Approval QC Inspector
				;			
Part No	:	PAR #: Fault Category: N	CR: Ye	s No <b>DQ</b>	<b>A</b> :	Date: _	

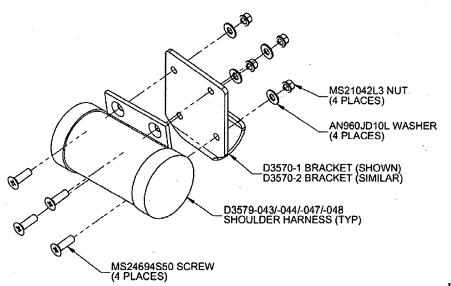
		WORK ORDI	ER NON-CONFORMANC	E (NCR)			
	Corrective Action Section B			Verification	Approval	Approval	
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspecto
	STEP	STEP Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Section A Initial Action Description Sign & Vertication Section C	STEP Description of NC Section A Initial Action Description Sign & Verification Section C Chief Eng

NOTE: Date & initial all entries

ICA Page 79 (80 blank) of 98



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A'-111B'-113A'-113B HARNESS ASSEMBLIES SUBJECT TO AMENDMENT

SHOP COPY RETURN TO **ENGINEERING** 

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25-00-00

Revision: 3 Page 49 (50 blank) of 68

Dart .	<b>Aeros</b>	pace	Ltd
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W/O:		WORK ORDER CH	HANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr  Approva QC Inspector	a <b>l</b> or
<b>1</b> '							
		į					
Part No	•	PAR #: Fault Category:	NCR: Ye	es No <b>DQ</b>	A:	Date:	

Resolution: QA: N/C Closed: Date: \_\_\_\_\_

NCR:		· W	ORK OR	DER NON-CONFORMANCE	(NCR)			
DATE ST		Description of NC	1	Corrective Action Section B		Verification	Approval	
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
<u> </u>					·			
						- - - - -		
		·						

NOTE: Date & initial all entries